

B1 provisional application serial number 60/090,743 filed June 24, 1998 and provisional application serial number 60/118,886 filed February 5, 1999.”

This paragraph was initially added by Preliminary Amendment. Applicant is amending the paragraph to submit the U.S. Patent Number of the parent case as issued.

IN THE CLAIMS

Please add claims 53 - 61 as follows:

53. A method of manufacturing a composite golf club shaft, comprising the steps of:

- a) filament winding or sheet rolling a plurality of fiber reinforced graphite plies around a mandrel to form a shaft core;
- b) filament winding at least one outer ply having metal-coated fibers around said core, wherein said metal-coated fibers are coated with a metal chosen from the group consisting of: nickel, titanium, platinum, zinc, copper, brass, tungsten, cobalt, gold and silver.

54. The method of claim 53 wherein said at least one filament wound ply with metal-coated fibers is wound to uniformly add an amount of weight to said shaft.

55. The method of claim 53 wherein said at least one outer ply having metal-coated fibers is uniformly filament wound over a portion of said shaft to concentrate an amount of weight in a location on said shaft.

56. The method of claim 55 wherein said shaft has length and a hosel portion and wherein said outer ply having metal-coated fibers is uniformly filament wound around said hosel portion for a distance approximately one third or less of the shaft's length.

57. The method of claim 55 wherein said shaft has length and a grip portion and wherein said outer ply having metal-coated fibers is uniformly filament wound around said grip portion for a distance approximately one third or less of the shaft's length.

58. A method of manufacturing a composite golf club shaft, comprising the steps of:

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- a) filament winding or sheet rolling a plurality of fiber reinforced graphite plies around a mandrel to form a shaft core with a length;
 - b) sheet wrapping at least one outer ply having metal-coated fibers around a portion of said shaft core for a distance approximately one third or less of the shaft's length;
 - c) wherein said sheet wrapped outer ply is wrapped to uniformly add an amount of weight to said portion; and,
 - d) wherein said metal-coated fibers are coated with a metal chosen from the group consisting of: nickel, titanium, platinum, zinc, copper, brass, tungsten, cobalt, gold and silver.
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59. The method of claim 58 wherein said shaft core has a hosel portion and wherein said outer ply having metal-coated fibers is sheet wrapped around said hosel portion.